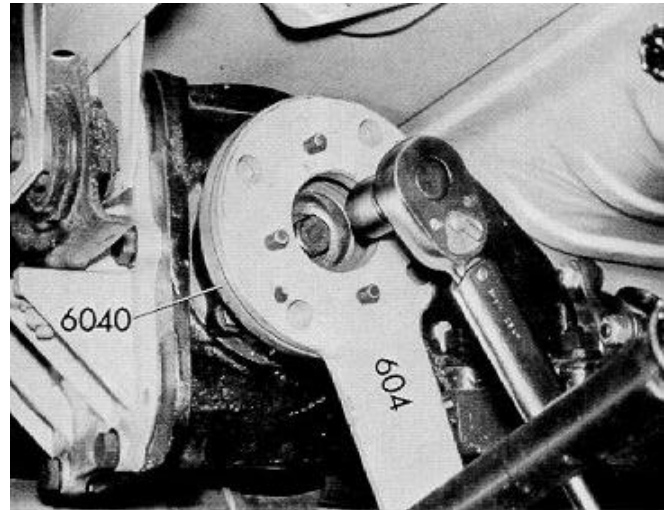
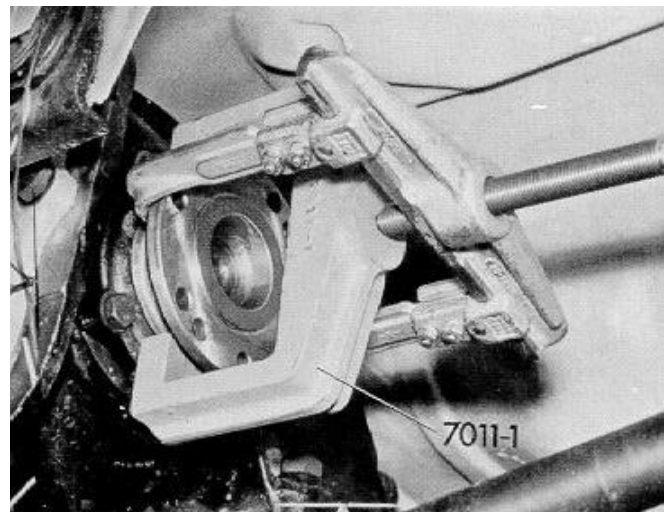


33 11 060 - Removing and fitting driving flange

Detach drive shaft from the flange.
Hold driving flange using retainer wrench 604 and spacer plate 6040.
Unscrew attachment bolt.



Draw out driving flange. Use support bracket 7011-1 and "Kukko" extractor tool 20/10.



Installation instructions: The driving flange must fit into the splines with no play.
Clean off all grease from the splines if backlash is experienced with load variations.
Spray with Activator Q and coat the splines over a width of about 5 mm (0.2 in.) at the ends with Loctite for spline attachment.
Install driving flange and move backwards and forwards several times.
Warning: Two hours minimum hardening time is necessary. If Activator Q is not used the hardening time is increased to 12 to 24 hours at 20° C.

